



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400313-5
Job Sheet 186481



Part No: RBT400313-5

Job Qty: 11 pcs

Part Name: Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/6/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBT400313 Rev 1 IPP Rev A 18.02.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	11 pcs		12/6/18	0.00	2.75	SL-2500Y - 1		SL
120	QC 2	11 pcs		12/6/18	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		SL
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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CANADA
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Container No: S148310



Part: RBT400313-5

Job No: 186481

Serial No/Batch: S148310

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 01/28/19

130	QC 8	11 pcs	12/6/18	0.00 0.00	QC 8 - 12	
					QC 8 - 14	mk 19/01/29
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
220	Packaging 3-1 - Stock - B4B	11 pcs	12/6/18	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	7
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
230	QC 21 - SA	11 pcs	12/6/18	0.00 0.00	QC 21 - SA - 21	DAG
					QC 21 - SA - 70	21 JAN 29 2019

Part Op **110** - 1-Machine as per folio.Folio FC597 DWG REV: 1 2-Debur
Descriptions: **120** - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
220 - Identify as per dwg & Stock Location: _____
230 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.250	AISI 4140 Quenched &Tempered Steel Round Bar 2.250" Dia.	2.9260 ft (.266 ea)	110-SL-2500Y - 1	5092919

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	MT-4140QT-R2.250	3	6	0

Part Specifications

Specifications could not be found.

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for sth

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Description:

Note: DWG RBT400313 Rev 1 IPP Rev A 18.02.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	11 Ea		12/6/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	11 pcs		12/6/18	0.00	2.75	Lathe Conv		
120	QC	11 pcs		12/6/18	0.00	0.00	QC2 Machining-4		
130	QC	11 pcs		12/6/18	0.00	0.00	QC8 Machining-4		
220	Packaging	11 pcs		12/6/18	0.00	0.00	Packaging3		
230	QC21-SA	11 Ea		12/6/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr FOLIO FC597 FOLIO REV: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.250	AISI 4140 Quenched & Tempered Steel Round Bar 2.250" Dia.	2.9260 ft (.266 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R2.250	3	10	0

Part Specifications

Specifications could not be found.

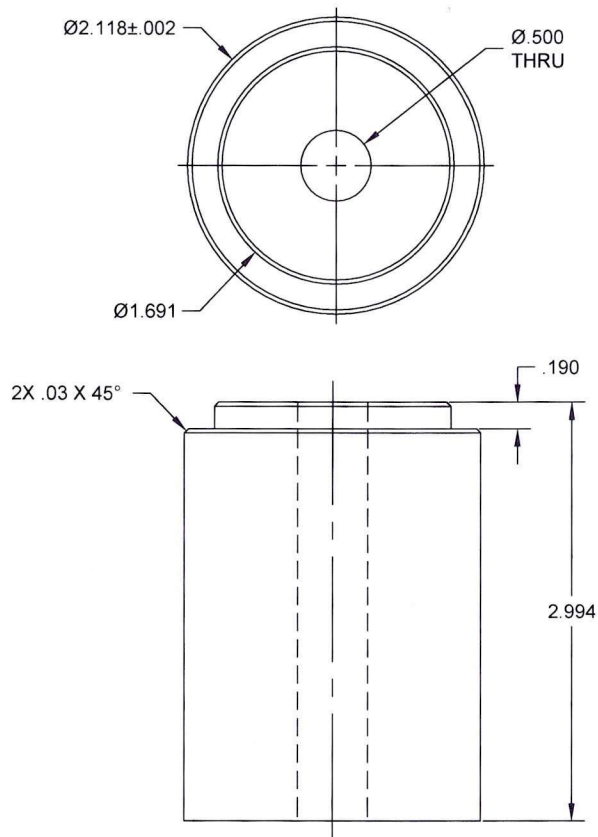
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
1	-5 CHD DIMS WAS Ø2.118 IS Ø2.118±.002, WAS 2.964 IS 2.994	5/12/14	DPD GE



(-5)
ADAPTER

RED BARN MACHINE	
TITLE MAIN XSMN BACKLASH TOOL	
DWG NO. RBT400313-5	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 1-7-11
SHEET 4 of 6	
DRAWN BY: CLOUGH APPROVED: <i>D. Wood</i> HEAT TREAT: FINISH: SEE -1 WELDMENT SPEC: USED ON MODEL: BELL 204, 205, 212	

